



**Maschi per Industria Energetica & Industria Pesante !**

**NUOVO**



From M20  
to M56

**Proven Technologie  
for the Power & Heavy Industrie !**

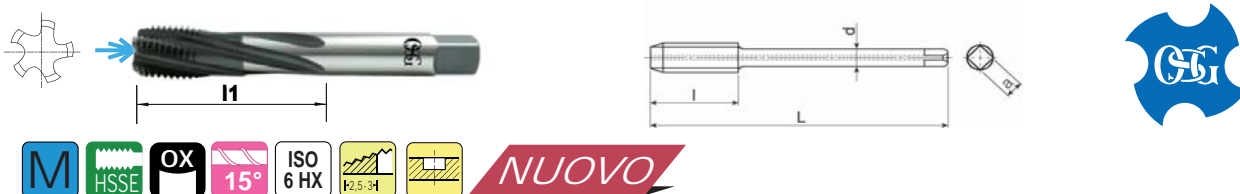


HXL-SFT / Maschi per lavorazioni orizzontali



	EDP	M	P	L	l	l1	d	a	Z	€
NUOVO	48045228	20	2,5	140	20	69	16	12,0	5	.
NUOVO	48045247	24	3,0	160	24	81	18	14,5	5	.
NUOVO	48045262	27	3,0	160	24	90	20	16,0	5	.
NUOVO	48045271	30	3,5	250	28	161	22	18,0	5	.
NUOVO	48045281	33	3,5	250	28	176	25	20,0	5	.
NUOVO	48045294	36	4,0	250	32	174	28	22,0	5	.
NUOVO	48045304	39	4,0	300	32	188	32	24,0	5	.
NUOVO	48045314	42	4,5	300	36	203	32	24,0	6	.
NUOVO	48045325	48	5,0	300	40	183	36	29,0	6	.
NUOVO	48045337	52	5,0	300	40	197	40	32,0	6	.
NUOVO	48045347	56	5,5	300	44	213	45	35,0	6	.

OIL-HXL-SFT / Maschi per lavorazioni orizzontali



	EDP	M	P	L	l	l1	d	a	Z	€
NUOVO	48048228	20	2,5	140	20	69	16	12,0	5	.
NUOVO	48048247	24	3,0	160	24	81	18	14,5	5	.
NUOVO	48048262	27	3,0	160	24	90	20	16,0	5	.
NUOVO	48048271	30	3,5	250	28	161	22	18,0	5	.
NUOVO	48048281	33	3,5	250	28	176	25	20,0	5	.
NUOVO	48048294	36	4,0	250	32	174	28	22,0	5	.
NUOVO	48048304	39	4,0	300	32	188	32	24,0	5	.
NUOVO	48048314	42	4,5	300	36	203	32	24,0	6	.
NUOVO	48048325	48	5,0	300	40	183	36	29,0	6	.
NUOVO	48048337	52	5,0	300	40	197	40	32,0	6	.
NUOVO	48048347	56	5,5	300	44	213	45	35,0	6	.

OIL-TXL-MT / Maschi per lavorazioni orizzontali e verticali



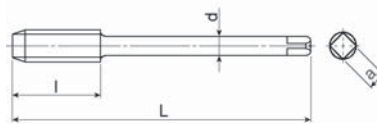
	EDP	M	P	L	l	l1	d	a	Z	€
NUOVO	48052228	20	2,5	140	20	69	16	12,0	5	.
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NUOVO	48052262	27	3,0	160	24	90	20	16,0	5	.
NUOVO	48052271	30	3,5	250	28	161	22	18,0	6	.
NUOVO	48052281	33	3,5	250	28	176	25	20,0	6	.
NUOVO	48052294	36	4,0	250	32	174	28	22,0	6	.
NUOVO	48052304	39	4,0	300	32	188	32	24,0	6	.
NUOVO	48052314	42	4,5	300	36	203	32	24,0	6	.
NUOVO	48052325	48	5,0	300	40	183	36	29,0	6	.
NUOVO	48052337	52	5,0	300	40	197	40	32,0	6	.
NUOVO	48052347	56	5,5	300	44	213	45	35,0	6	.

Applicazioni

C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	~35 HRC	35-45 HRC	GG - GGG	SUS	SKD
○	○	◎	◎	○	◎	◎	○	○

# (OIL-)VXL-SFT

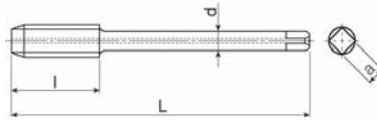
## VXL-SFT / Maschi per lavorazioni verticali



**NUOVO**

	EDP	M	P	L	l	l1	d	a	Z <sub>1</sub>	€
NUOVO	48046228	20	2,5	140	20	69	16	12,0	4	.
NUOVO	48046247	24	3,0	160	24	81	18	14,5	4	.
NUOVO	48046262	27	3,0	160	24	90	20	16,0	4	.
NUOVO	48046271	30	3,5	250	28	161	22	18,0	5	.
NUOVO	48046281	33	3,5	250	28	176	25	20,0	5	.
NUOVO	48046294	36	4,0	250	32	174	28	22,0	5	.
NUOVO	48046304	39	4,0	300	32	188	32	24,0	5	.
NUOVO	48046314	42	4,5	300	36	203	32	24,0	6	.
NUOVO	48046325	48	5,0	300	40	183	36	29,0	6	.
NUOVO	48046337	52	5,0	300	40	197	40	32,0	6	.
NUOVO	48046347	56	5,5	300	44	213	45	35,0	6	.

## OIL-VXL-SFT / Maschi per lavorazioni verticali



**NUOVO**

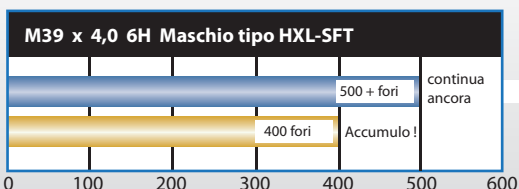
	EDP	M	P	L	l	l1	d	a	Z <sub>1</sub>	€
NUOVO	48049228	20	2,5	140	20	69	16	12,0	4	.
NUOVO	48049247	24	3,0	160	24	81	18	14,5	4	.
NUOVO	48049262	27	3,0	160	24	90	20	16,0	4	.
NUOVO	48049271	30	3,5	250	28	161	22	18,0	5	.
NUOVO	48049281	33	3,5	250	28	176	25	20,0	5	.
NUOVO	48049294	36	4,0	250	32	174	28	22,0	5	.
NUOVO	48049304	39	4,0	300	32	188	32	24,0	5	.
NUOVO	48049314	42	4,5	300	36	203	32	24,0	6	.
NUOVO	48049325	48	5,0	300	40	183	36	29,0	6	.
NUOVO	48049337	52	5,0	300	40	197	40	32,0	6	.
NUOVO	48049347	56	5,5	300	44	213	45	35,0	6	.

### Applicazioni

C≤0,2%	0,25<C≤0,4%	C≥0,45%	SCM	~35 HRC	35-45 HRC	GG - GGG	SUS	SKD
○	○	◎	◎	○			○	○

## Tabella di Selezione

Tipo di Foro	Macchina	Operazioni con lubrificaz.interna	Maschio Raccomandato
Cieco :	Verticale :	Si	OIL-HXL-SFT or OIL-VXL-SFT
		No	VXL-SFT
	Orizzontale :	Si	OIL-HXL-SFT
		No	HXL-SFT
Passante :	Verticale / Orizzontale	Si / No	OIL-TXL-MT



Materiali :	42CrMo4
Percentuale Filetto :	74%
Lunghezza Maschiatura :	95 mm
Velocità Maschiatura :	8 m/min
Mandrino :	Compensato
Fluido da taglio :	Solubile in Acqua (10x)
Macchina :	Centro Orizzontale (HMC)



Concorrente



Concorrente



## OSG Italia s.r.l.

Via Cirenca n. 52 int. 61/63  
I - 10142 Torino  
Italy

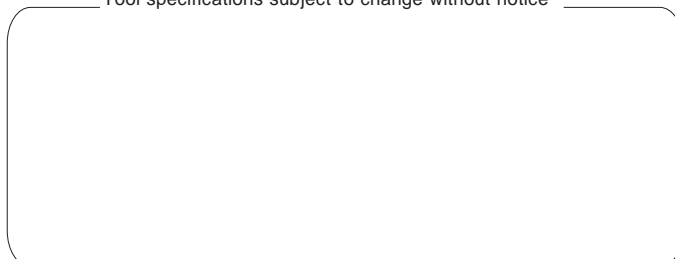
Tel. + 39.0117705211  
Fax + 39.011701402

E-mail: [info@osg-italia.it](mailto:info@osg-italia.it)  
<http://www.osg-italia.it>



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